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(54) **MOBILE TERMINAL**

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H05K 5/02 (2006.01)
H04M 1/02 (2006.01)
G06F 1/16 (2006.01)
G06F 3/044 (2006.01)

(52) **U.S. Cl.**

CPC **H05K 5/0217** (2013.01); **G06F 1/1626** (2013.01); **G06F 1/1633** (2013.01); **G06F 3/044** (2013.01); **H04M 1/0249** (2013.01); **G06F 2203/04108** (2013.01)

(58) **Field of Classification Search**

CPC H05K 9/0058; G02B 6/4201
USPC 361/679.01–679.09, 679.55–679.59, 361/679.26–679.29; 455/575.1, 575.3, 455/575.4, 575.8; 411/107, 353, 418, 999
See application file for complete search history.

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(57) **ABSTRACT**

A mobile terminal is provided. The mobile terminal includes a case defining an appearance of the terminal and a frame coupled to the case and configured to support electrical devices. The frame includes a first coupling unit provided at the frame such that the frame is fixable to the case, the first coupling unit having a first hole formed therein and a second coupling unit provided at the frame and located adjacent to the first coupling unit, the second coupling unit having a second hole formed therein, the first hole being greater in size than the second hole. The mobile terminal also includes a first boss unit integrally coupled to the first coupling unit and the second coupling unit.

14 Claims, 10 Drawing Sheets

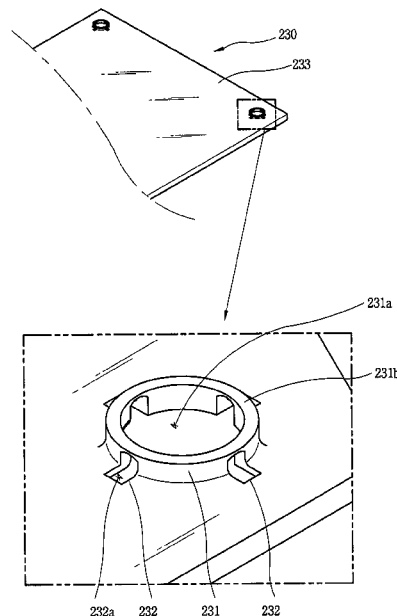
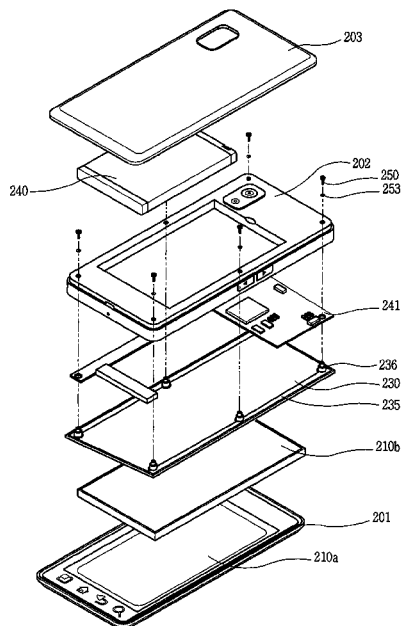


FIG. 1

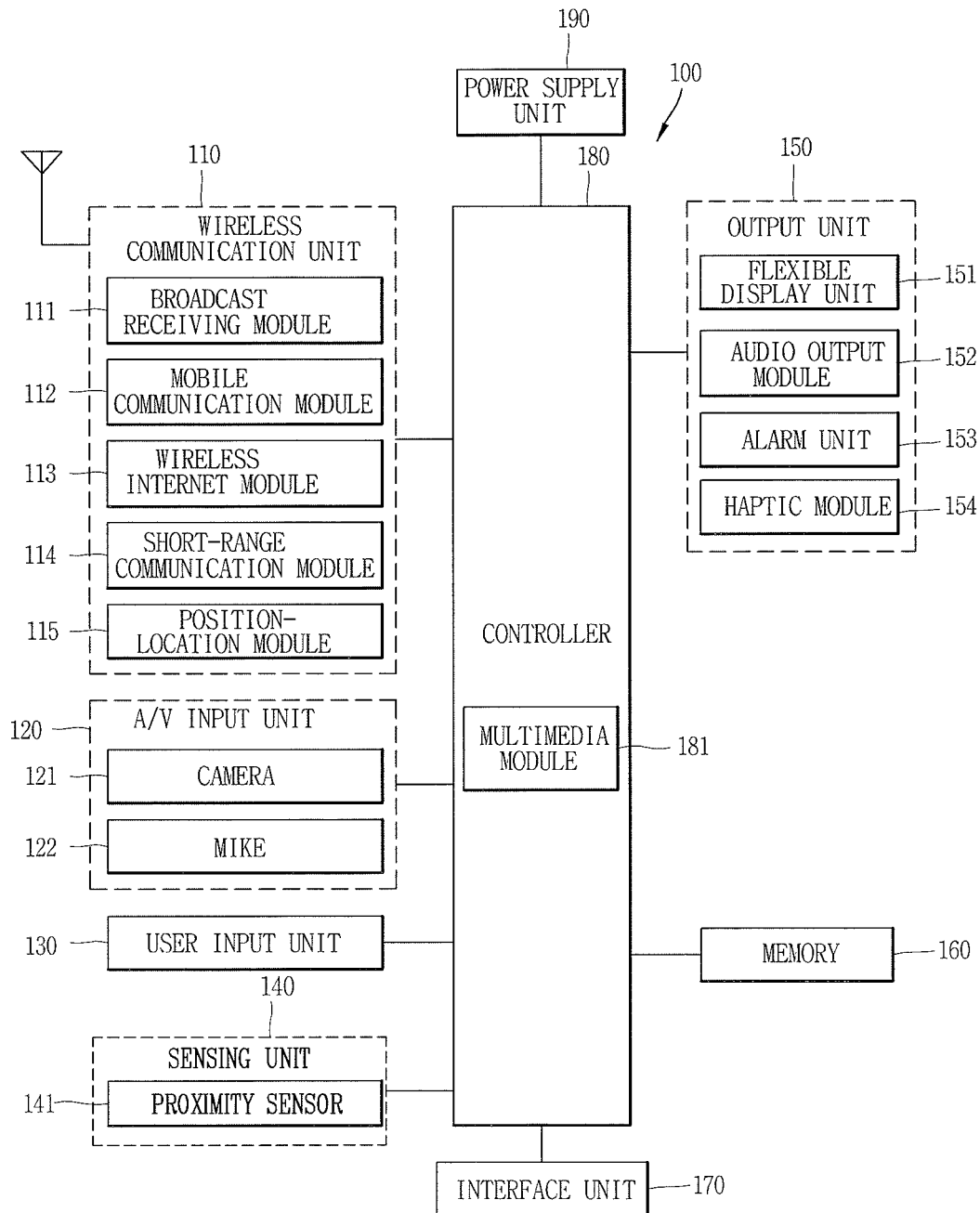


FIG. 2

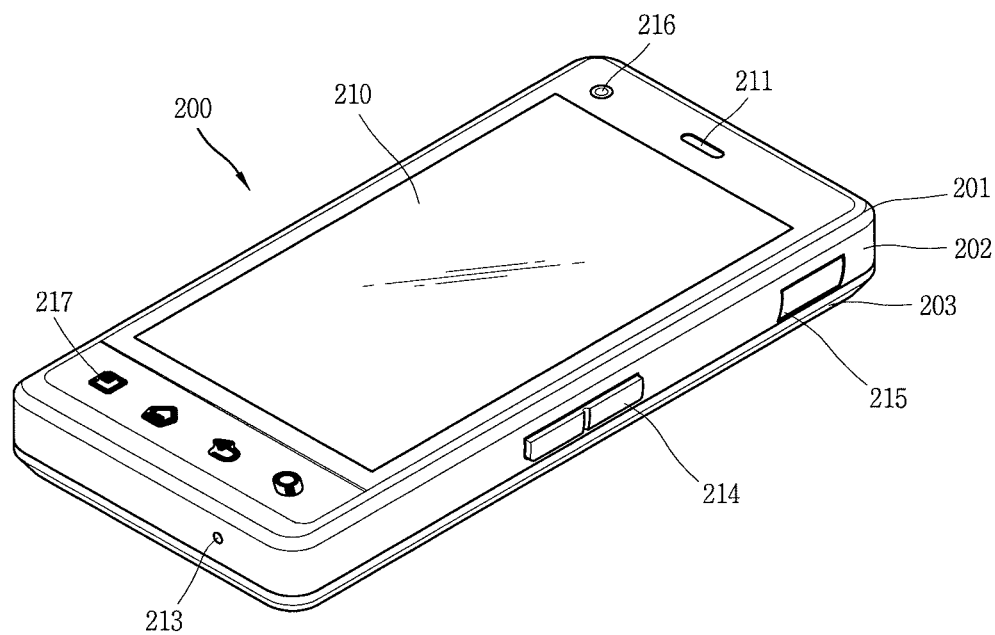


FIG. 3

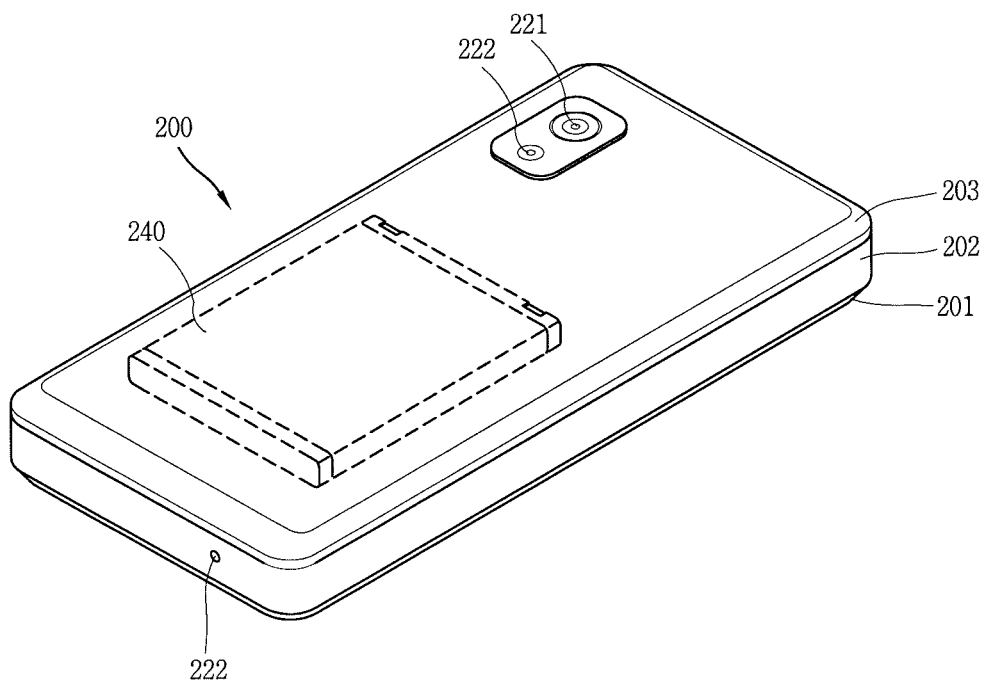


FIG. 4

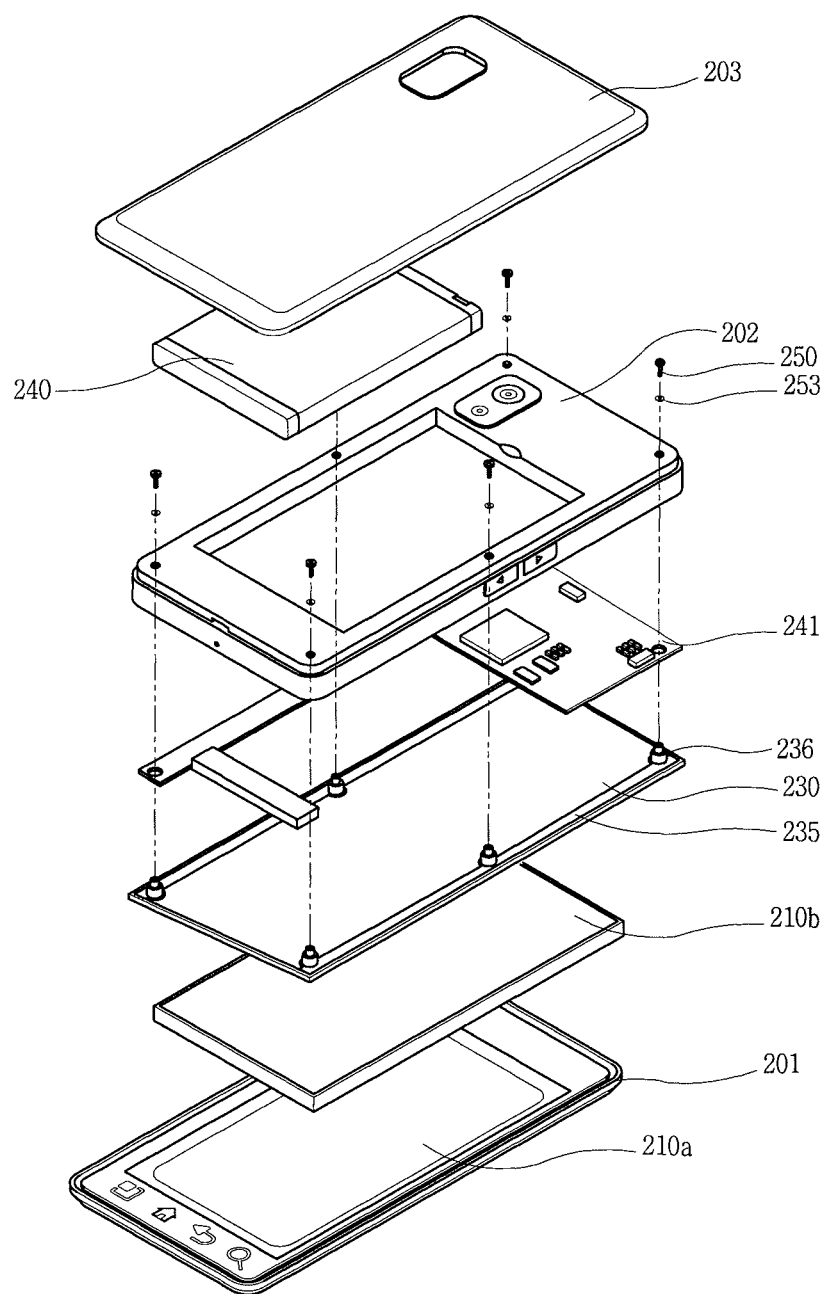


FIG. 5

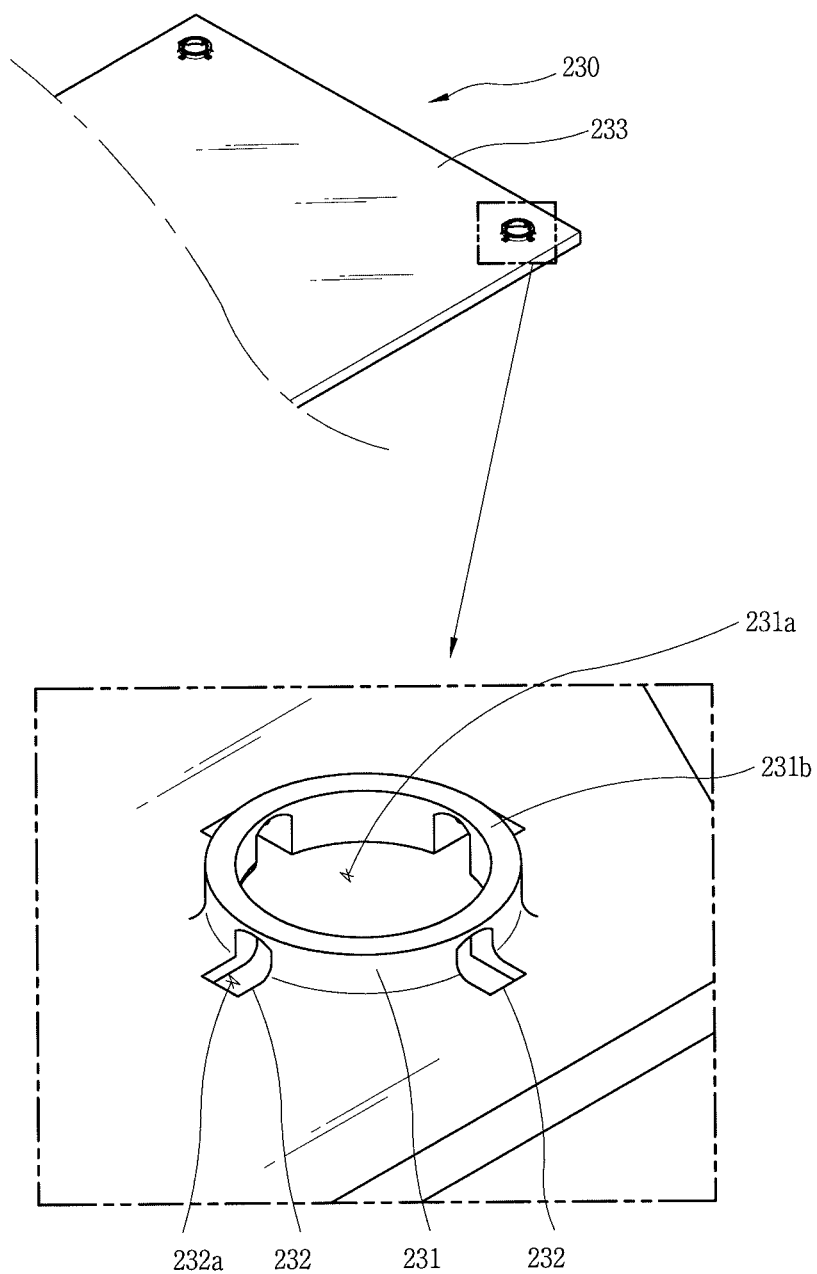


FIG. 6

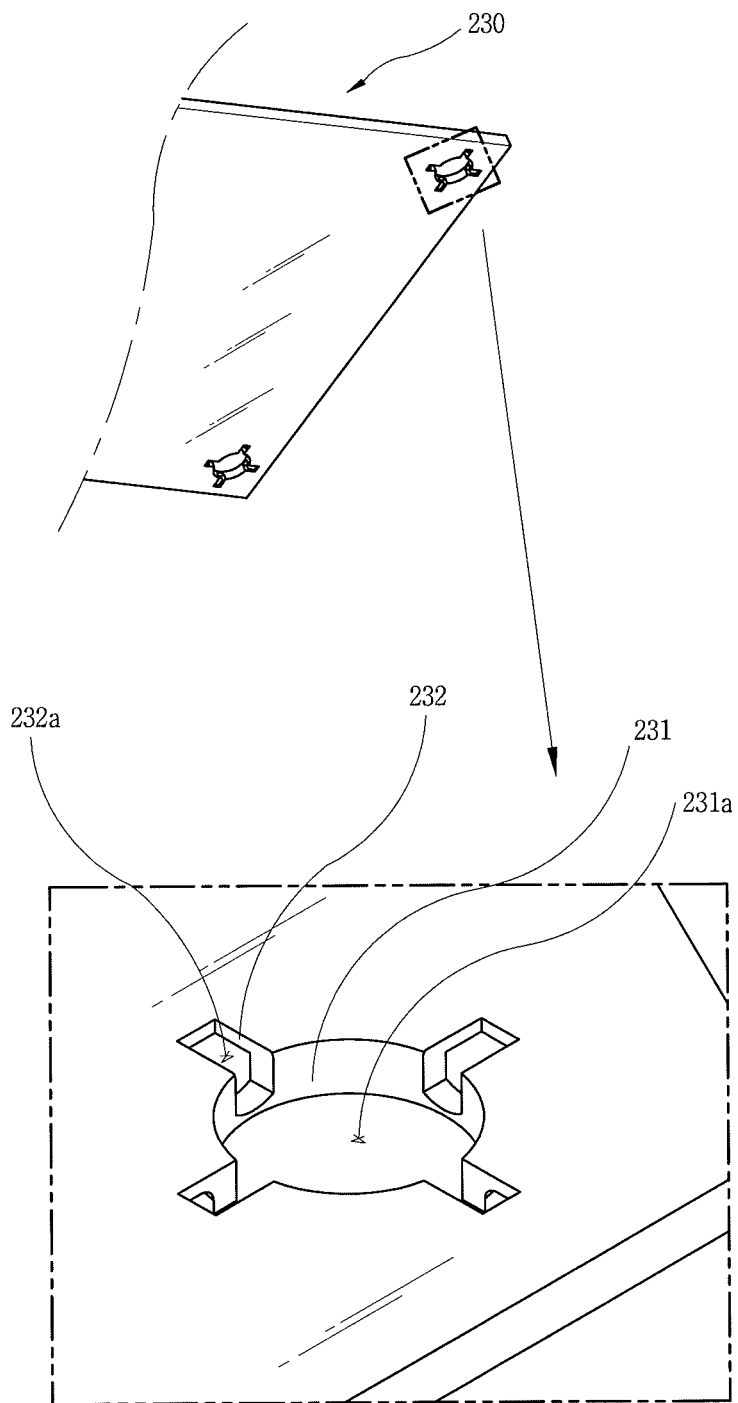


FIG. 7

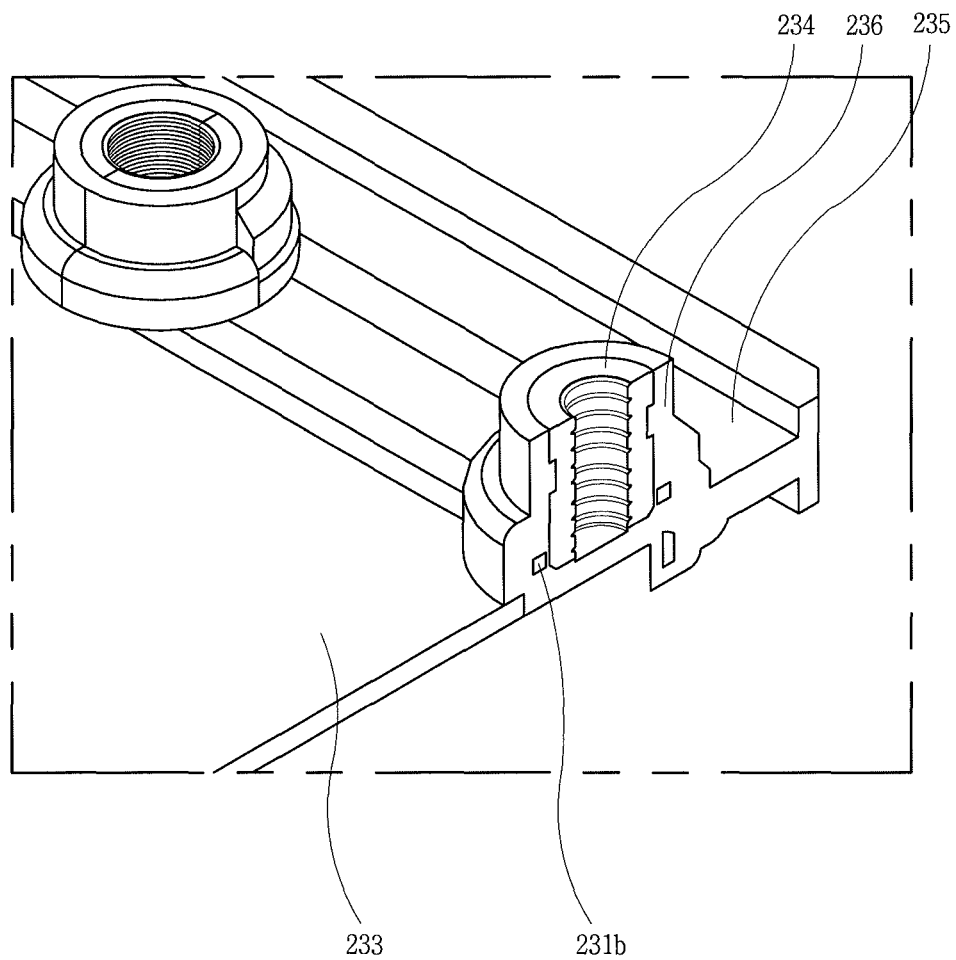


FIG. 8

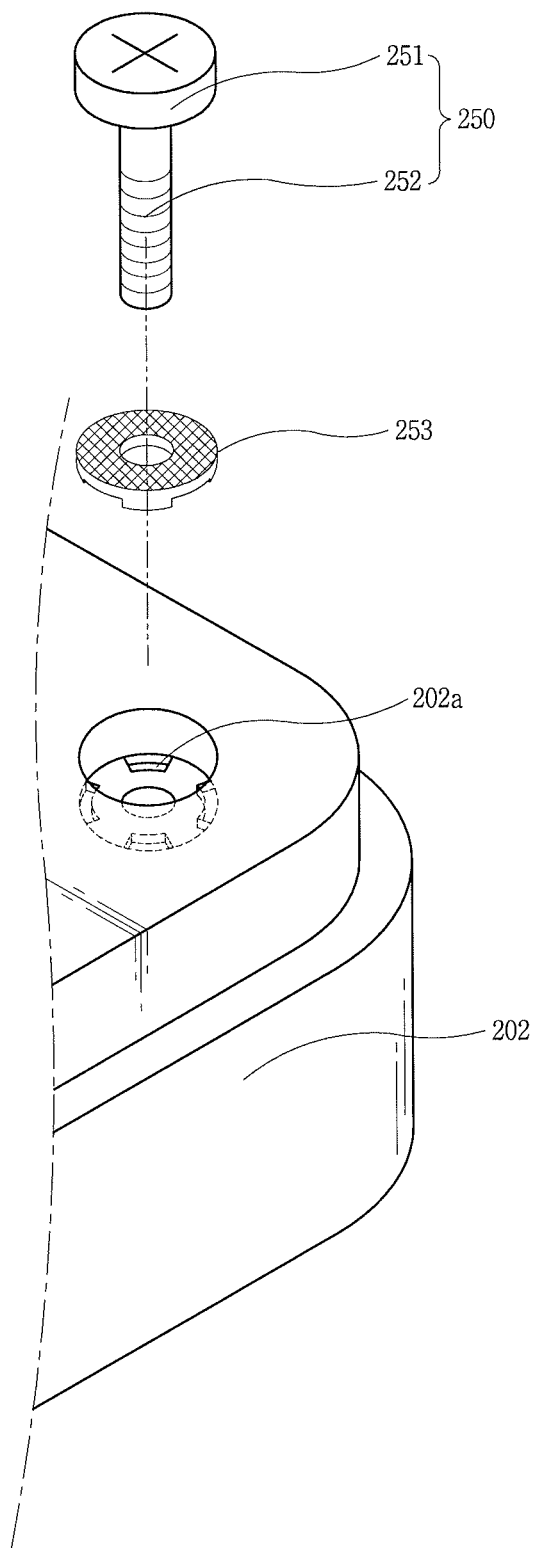


FIG. 9

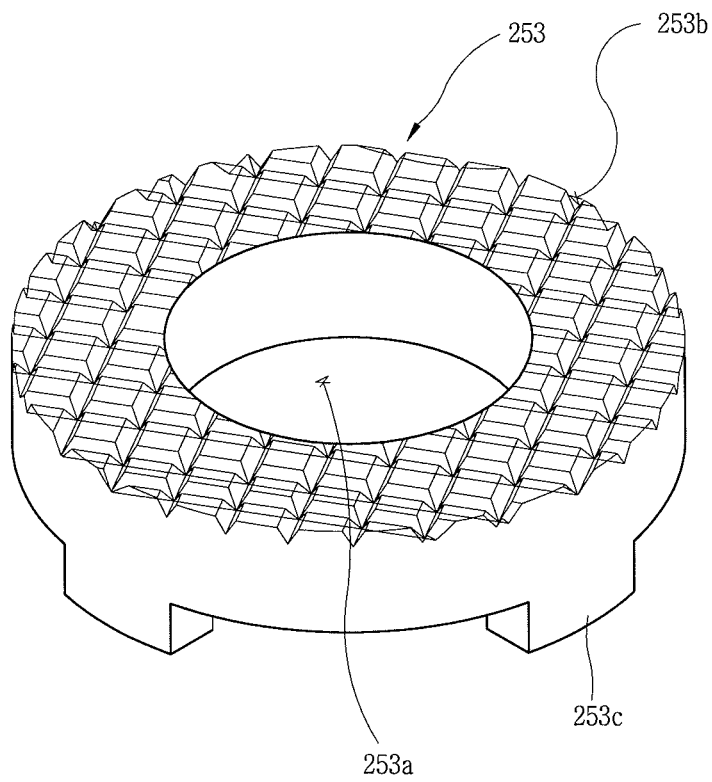
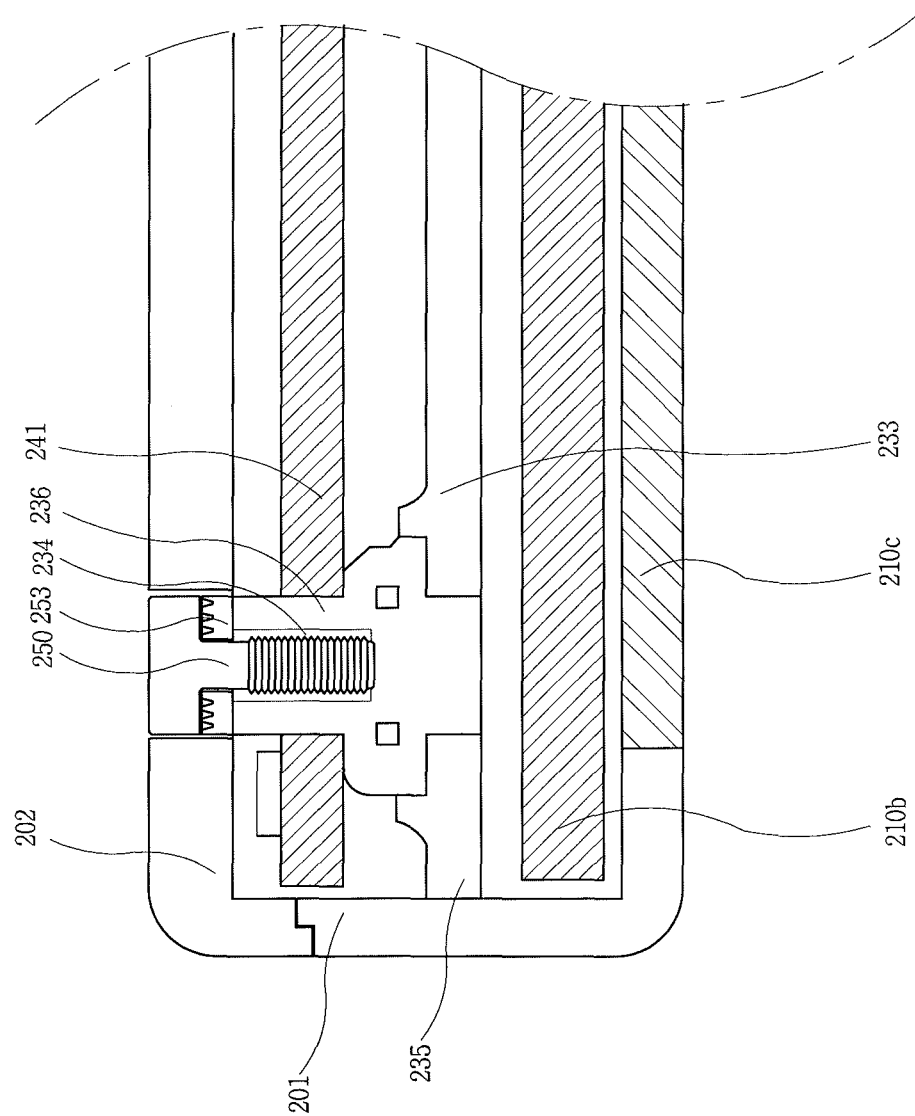


FIG. 10



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MOBILE TERMINAL**CROSS-REFERENCE TO RELATED APPLICATIONS**

Pursuant to 35 U.S.C. §119(a), this application claims the benefit of earlier filing date and right of priority to Korean Application No. 10-2012-0016005, filed on Feb. 16, 2012, the contents of which is incorporated by reference herein in its entirety.

BACKGROUND OF THE INVENTION**1. Field of the Invention**

This specification relates to a coupling structure of a mobile terminal.

2. Description of Related Art

As it becomes multifunctional, a mobile terminal can be allowed to capture still images or moving images, play music or video files, play games, receive broadcast and the like, so as to be implemented as an integrated multimedia player.

Terminals may be divided into mobile/portable terminals and stationary terminals according to their mobility. Mobile terminals (mobile device, portable device, portable terminal) can be easily carried and have one or more of functions such as supporting voice and video telephony calls, inputting and/or outputting information, storing data and the like.

Many efforts are undergoing to support or enhance various functions of such mobile terminals. Such many efforts include not only changes and improvement of structural components implementing a mobile terminal but also software or hardware improvement.

In particular, a case of a mobile terminal is formed by a front case and a rear case coupled to each other, to define an appearance of the terminal. A frame which is formed to support an inside of the terminal may be coupled to the case.

Therefore, a more improved coupling structure among components of the terminal may be taken into account, as an approach for extending functions of the terminal or increasing rigidity of a body of the terminal.

BRIEF SUMMARY OF THE INVENTION

Therefore, an aspect of the detailed description is to provide a coupling structure which allows more stable coupling upon coupling a frame and a case to each other using screws.

Another aspect of the detailed description is to provide a coupling structure of a terminal capable of preventing screws from being loosed.

To achieve these and other advantages and in accordance with the purpose of this specification, as embodied and broadly described herein, there is provided a mobile terminal including a case defining an appearance of the terminal, a frame coupled to the case and configured to support electrical devices, and a first boss unit, wherein the frame may include a first coupling unit formed through the frame such that the frame is fixed onto the case, and a second coupling unit formed through the frame with being located adjacent to the first coupling unit. Here, the first boss unit may be integrally coupled to the first coupling unit and the second coupling unit.

In accordance with one aspect of the present disclosure, the first coupling unit may include a first hole formed on an inner circumference thereof, and the second coupling unit may include a second hole formed on an inner circumference thereof, the first hole being greater than the second hole in size.

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In accordance with one aspect of the present disclosure, the second coupling unit may be spaced apart from the first coupling unit, and provided in plurality.

In accordance with one aspect of the present disclosure, the first coupling unit may have at least a part protruding toward the case.

In accordance with one aspect of the present disclosure, the first boss unit may cover the protruding portion of the first coupling unit.

In accordance with one aspect of the present disclosure, the first boss unit may extend toward the case.

In accordance with one aspect of the present disclosure, the first boss unit may include a coupling member with a screw groove. The coupling member may be formed along an inner circumference such that a screw is coupled thereto.

In accordance with one aspect of the present disclosure, the coupling member may be integrally formed with the first boss unit by injection molding.

In accordance with one aspect of the present disclosure, the case may include a through hole coaxially coupled to a hole formed on an inner circumference of the first boss unit.

In accordance with one aspect of the present disclosure, a screw coupled into the first boss unit via the through hole may include a head member contacting one surface of the case and a load member coupled to the coupling member, and the case may include a second boss unit formed on one surface thereof and each having a concavo-convex pattern to increase friction with the head member.

In accordance with one aspect of the present disclosure, the case may include grooves in which the second boss unit is inserted, and the second boss unit may include protrusions corresponding to the grooves.

In accordance with one aspect of the present disclosure, the case may be made of synthetic resin and the second boss unit may be made of a metal.

In accordance with one aspect of the present disclosure, the second boss unit and the case may be integrally formed with each other by injection molding.

In accordance with one aspect of the present disclosure, the frame may be made of a metal, and the first boss unit may be formed of synthetic resin.

In accordance with one aspect of the present disclosure, the first boss unit may be integrally formed with a support portion. Here, the support portion may extend to cover at least one side surface of the frame.

In accordance with another exemplary embodiment of the present disclosure, there is provided a mobile terminal including a case defining an appearance of the terminal, a frame coupled to the case and configured to support electrical devices, holes formed on the frame, and first boss units having coupling members in which screws are inserted via the case, respectively, at least a part of each of the first boss units being inserted into the hole to be integrally coupled to the frame.

In accordance with at least one exemplary embodiment of the present disclosure, a mobile terminal may be configured to prevent damages on a case or a frame which may be caused when the case or frame is fixed by screws.

Also, loosening of the screws may be prevented, resulting in fixing the frame to the case more firmly.

Further scope of applicability of the present application will become more apparent from the detailed description given hereinafter. However, it should be understood that the detailed description and specific examples, while indicating preferred embodiments of the invention, are given by way of illustration only, since various changes and modifications

within the spirit and scope of the invention will become apparent to those skilled in the art from the detailed description.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are included to provide a further understanding of the invention and are incorporated in and constitute a part of this specification, illustrate exemplary embodiments and together with the description serve to explain the principles of the invention. In the drawings:

FIG. 1 is a block diagram of a mobile terminal in accordance with one exemplary embodiment of this specification;

FIG. 2 is a front perspective view of the mobile terminal;

FIG. 3 is a rear perspective view of the mobile terminal shown in FIG. 2;

FIG. 4 is a disassembled perspective view of the mobile terminal shown in FIG. 3;

FIGS. 5 and 6 are front and rear perspective views, respectively, showing a frame in accordance with one exemplary embodiment;

FIG. 7 is a conceptual view showing a state that a first boss unit is coupled to the frame;

FIG. 8 is a conceptual view showing a case and a second boss unit;

FIG. 9 is a perspective view of the second boss unit shown in FIG. 8; and

FIG. 10 is a sectional view showing a coupling relation among a case, a printed circuit board and a frame.

DETAILED DESCRIPTION OF THE INVENTION

Description will now be given in detail of preferred configurations of mobile terminals according to the present invention, with reference to the accompanying drawings. Hereinafter, suffixes “module” and “unit or portion” for components used herein in description are merely provided only for facilitation of preparing this specification, and thus they are not granted a specific meaning or function. Hence, it should be noticed that “module” and “unit or portion” can be used together.

Mobile terminals may be implemented using a variety of different types of terminals. Examples of such terminals include mobile terminals, such as mobile phones, smart phones, notebook computers, digital broadcast terminals, Personal Digital Assistants (PDA), Portable Multimedia Players (PMP), navigators and the like, and stationary terminals, such as digital TVs, desktop computers and the like. The following description assumes that the terminal is a mobile terminal. However, it can be easily understood by those skilled in the art that the configuration according to the following description can be applied to the stationary terminals except for components particularly provided for mobility.

FIG. 1 is a block diagram of a mobile terminal 100 in accordance with one embodiment of the present invention. The mobile terminal 100 may include a wireless communication unit 110, an A/V (Audio/Video) input unit 120, a user input unit 130, a sensing unit 140, an output unit 150, a memory 160, an interface unit 170, a controller 180, and a power supply unit 190, etc. FIG. 1 shows the mobile terminal as having various components, but it should be understood that implementing all of the illustrated components is not a requirement. Greater or fewer components may alternatively be implemented. The elements of the mobile terminal will be described in detail as follows.

The wireless communication unit 110 typically includes one or more components allowing radio communication between the mobile terminal 100 and a wireless communication system or a network in which the mobile terminal is located. For example, the wireless communication unit may include at least one of a broadcast receiving module 111, a mobile communication module 112, a wireless Internet module 113, a short-range communication module 114, and a location information module 115.

The broadcast receiving module 111 receives broadcast signals and/or broadcast associated information from an external broadcast management server (or other network entity) via a broadcast channel. The broadcast channel may include a satellite channel and/or a terrestrial channel. The broadcast management server may be a server that generates and transmits a broadcast signal and/or broadcast associated information or a server that receives a previously generated broadcast signal and/or broadcast associated information and transmits the same to a terminal. The broadcast signal may include a TV broadcast signal, a radio broadcast signal, a data broadcast signal, and the like. Also, the broadcast signal may further include a broadcast signal combined with a TV or radio broadcast signal. Examples of broadcast associated information may include information associated with a broadcast channel, a broadcast program, a broadcast service provider, and the like. The broadcast associated information may be provided via a mobile communication network, and received by the mobile communication module 112.

The broadcast associated information may be implemented in various formats. For instance, broadcast associated information may include Electronic Program Guide (EPG) of Digital Multimedia Broadcasting (DMB), Electronic Service Guide (ESG) of Digital Video Broadcast-Handheld (DVB-H), and the like.

The broadcast receiving module 111 may be configured to receive digital broadcast signals transmitted from various types of broadcast systems. Such broadcast systems may include Digital Multimedia Broadcasting-Terrestrial (DMB-T), Digital Multimedia Broadcasting-Satellite (DMB-S), Media Forward Link Only (MediaFLO), Digital Video Broadcast-Handheld (DVB-H), Integrated Services Digital Broadcast-Terrestrial (ISDB-T) and the like. The broadcast receiving module 111 may be configured to be suitable for every broadcast system transmitting broadcast signals as well as the digital broadcasting systems. Broadcast signals and/or broadcast associated information received via the broadcast receiving module 111 may be stored in a suitable device, such as a memory 160.

The mobile communication module 112 transmits/receives wireless signals to/from at least one of network entities (e.g., base station, an external mobile terminal, a server, etc.) on a mobile communication network. Here, the wireless signals may include audio call signal, video (telephony) call signal, or various formats of data according to transmission/reception of text/multimedia messages.

The wireless Internet module 113 supports wireless Internet access for the mobile terminal. This module may be internally or externally coupled to the mobile terminal 100. Examples of such wireless Internet access may include Wireless LAN (WLAN) (Wi-Fi), Wireless Broadband (Wibro), Worldwide Interoperability for Microwave Access (Wimax), High Speed Downlink Packet Access (HSDPA) and the like.

The short-range communication module 114 denotes a module for short-range communications. Suitable technologies for implementing this module may include BLUE-

TOOTH™, Radio Frequency IDentification (RFID), Infrared Data Association (IrDA), Ultra-WideBand (UWB), Zig-Bee™, and the like.

The location information module **115** denotes a module for detecting or calculating a position of a mobile terminal. An example of the location information module **115** may include a Global Position System (GPS) module.

Referring to FIG. 1, the A/V input unit **120** is configured to provide audio or video signal input to the mobile terminal. The A/V input unit **120** may include a camera **121** and a microphone **122**. The camera **121** receives and processes image frames of still pictures or video obtained by image sensors in a video call mode or a capturing mode. The processed image frames may be displayed on the output unit **150**. The image frames processed by the camera **121** may be stored in the memory **160** or transmitted to the exterior via the wireless communication unit **110**. Two or more cameras **121** may be provided according to the configuration of the mobile terminal.

The microphone **122** may receive an external audio signal while the mobile terminal is in a particular mode, such as a phone call mode, a recording mode, a voice recognition mode, or the like. This audio signal is processed into digital data. The processed digital data is converted for output into a format transmittable to a mobile communication base station via the mobile communication module **112** in case of the phone call mode. The microphone **122** may include assorted noise removing algorithms to remove noise generated in the course of receiving the external audio signal.

The user input unit **130** may generate input data input by a user to control the operation of the mobile terminal. The user input unit **130** may include a keypad, a dome switch, a touchpad (e.g., static pressure/capacitance), a jog wheel, a jog switch and the like.

The sensing unit **140** provides status measurements of various aspects of the mobile terminal. For instance, the sensing unit **140** may detect an open/close status of the mobile terminal, a change in a location of the mobile terminal **100**, a presence or absence of user contact with the mobile terminal **100**, the location of the mobile terminal **100**, acceleration/deceleration of the mobile terminal **100**, and the like, so as to generate a sensing signal for controlling the operation of the mobile terminal **100**. For example, regarding a slide-type mobile terminal, the sensing unit **140** may sense whether a sliding portion of the mobile terminal is open or closed. Other examples include sensing functions, such as the sensing unit **140** sensing the presence or absence of power provided by the power supply **190**, the presence or absence of a coupling or other connection between the interface unit **170** and an external device. Meanwhile, the sensing unit **140** may include a proximity sensor **141**.

The output unit **150** is configured to output an audio signal, a video signal or a tactile signal. The output unit **150** may include a display unit **151**, an audio output module **152**, an alarm unit **153** and a haptic module **154**.

The display unit **151** may output information processed in the mobile terminal **100**. For example, when the mobile terminal is operating in a phone call mode, the display unit **151** will provide a User Interface (UI) or a Graphic User Interface (GUI), which includes information associated with the call. As another example, if the mobile terminal is in a video call mode or a capturing mode, the display unit **151** may additionally or alternatively display images captured and/or received, UI, or GUI. The display unit **151** may be implemented using, for example, at least one of a Liquid Crystal Display (LCD), a Thin Film Transistor-Liquid Crystal Display (TFT-LCD), an Organic Light-Emitting Diode (OLED), a flexible display,

a three-dimensional (3D) display or the like. Some of such displays **151** may be implemented as a transparent type or an optical transparent type through which the exterior is visible, which is referred to as 'transparent display'. A representative example of the transparent display may include a Transparent OLED (TOLED), and the like. The rear surface of the display unit **151** may also be implemented to be optically transparent. Under this configuration, a user can view an object positioned at a rear side of a terminal body through a region occupied by the display unit **151** of the terminal body.

The display unit **151** may be implemented in two or more in number according to a configured aspect of the mobile terminal **100**. For instance, a plurality of the displays **151** may be arranged on one surface to be spaced apart from or integrated with each other, or may be arranged on different surfaces.

Here, if the display unit **151** and a touch sensitive sensor (referred to as a touch sensor) have a layered structure therebetween, the structure may be referred to as a touch screen. The display unit **151** may be used as an input device rather than an output device. The touch sensor may be implemented as a touch film, a touch sheet, a touchpad, and the like. The touch sensor may be configured to convert changes of a pressure applied to a specific part of the display unit **151**, or a capacitance occurring from a specific part of the display unit **151**, into electric input signals. Also, the touch sensor may be configured to sense not only a touched position and a touched area, but also touch pressure.

When touch inputs are sensed by the touch sensors, corresponding signals are transmitted to a touch controller. The touch controller processes the received signals, and then transmits corresponding data to the controller **180**. Accordingly, the controller **180** may sense which region of the display unit **151** has been touched.

Still referring to FIG. 1, a proximity sensor **141** may be arranged at an inner region of the mobile terminal **100** covered by the touch screen, or near the touch screen. The proximity sensor **141** indicates a sensor to sense presence or absence of an object approaching to a surface to be sensed, or an object disposed near a surface to be sensed, by using an electromagnetic field or infrared rays without a mechanical contact. The proximity sensor **141** has a longer lifespan and a more enhanced utility than a contact sensor.

Examples of the proximity sensor **141** may include a transmissive type photoelectric sensor, a direct reflective type photoelectric sensor, a mirror reflective type photoelectric sensor, a high-frequency oscillation proximity sensor, a capacitance type proximity sensor, a magnetic type proximity sensor, an infrared rays proximity sensor, and so on. When the touch screen is implemented as a capacitance type, proximity of a pointer to the touch screen is sensed by changes of an electromagnetic field. In this case, the touch screen (touch sensor) may be categorized into a proximity sensor.

Hereinafter, for the sake of brief explanation, a status that the pointer is positioned to be proximate onto the touch screen without contact will be referred to as 'proximity touch', whereas a status that the pointer substantially comes in contact with the touch screen will be referred to as 'contact touch'. For the position corresponding to the proximity touch of the pointer on the touch screen, such position corresponds to a position where the pointer faces perpendicular to the touch screen upon the proximity touch of the pointer.

The proximity sensor **141** senses proximity touch, and proximity touch patterns (e.g., distance, direction, speed, time, position, moving status, etc.). Information relating to the sensed proximity touch and the sensed proximity touch patterns may be output onto the touch screen.

The audio output module **152** may output audio data received from the wireless communication unit **110** or stored in the memory **160**, in a call-receiving mode, a call-placing mode, a recording mode, a voice recognition mode, a broadcast reception mode, and so on. The audio output module **152** may output audio signals relating to functions performed in the mobile terminal **100**, e.g., sound alarming a call received or a message received, and so on. The audio output module **152** may include a receiver, a speaker, a buzzer, and so on.

The alarm unit **153** outputs signals notifying occurrence of events from the mobile terminal **100**. The events occurring from the mobile terminal **100** may include call received, message received, key signal input, touch input, and so on. The alarm unit **153** may output not only video or audio signals, but also other types of signals such as signals notifying occurrence of events in a vibration manner. Since the video or audio signals can be output through the display unit **151** or the audio output module **152**, the display unit **151** and the audio output module **152** may be categorized into a part of the alarm unit **153**.

The haptic module **154** generates various tactile effects which a user can feel. A representative example of the tactile effects generated by the haptic module **154** includes vibration. Vibration generated by the haptic module **154** may have a controllable intensity, a controllable pattern, and so on. For instance, different vibration may be output in a synthesized manner or in a sequential manner.

The haptic module **154** may generate various tactile effects, including not only vibration, but also arrangement of pins vertically moving with respect to a skin being touched (contacted), air injection force or air suction force through an injection hole or a suction hole, touch by a skin surface, presence or absence of contact with an electrode, effects by stimulus such as an electrostatic force, reproduction of cold or hot feeling using a heat absorbing device or a heat emitting device, and the like. The haptic module **154** may be configured to transmit tactile effects (signals) through a user's direct contact, or a user's muscular sense using a finger or a hand. The haptic module **154** may be implemented in two or more in number according to the configuration of the mobile terminal **100**.

The memory **160** may store a program for the processing and control of the controller **180**. Alternatively, the memory **160** may temporarily store input/output data (e.g., phonebook data, messages, still images, video and the like). Also, the memory **160** may store data related to various patterns of vibrations and audio output upon the touch input on the touch screen.

The memory **160** may be implemented using any type of suitable storage medium including a flash memory type, a hard disk type, a multimedia card micro type, a memory card type (e.g., SD or DX memory), Random Access Memory (RAM), Static Random Access Memory (SRAM), Read-Only Memory (ROM), Electrically Erasable Programmable Read-Only Memory (EEPROM), Programmable Read-Only Memory (PROM), magnetic memory, magnetic disk, optical disk, and the like. Also, the mobile terminal **100** may operate a web storage which performs the storage function of the memory **160** on the Internet.

The interface unit **170** may generally be implemented to interface the mobile terminal with external devices. The interface unit **170** may allow a data reception from an external device, a power delivery to each component in the mobile terminal **100**, or a data transmission from the mobile terminal **100** to an external device. The interface unit **170** may include, for example, wired/wireless headset ports, external charger ports, wired/wireless data ports, memory card ports, ports for

coupling devices having an identification module, audio Input/Output (I/O) ports, video I/O ports, earphone ports, and the like.

The identification module may be configured as a chip for storing various information required to authenticate an authority to use the mobile terminal **100**, which may include a User Identity Module (UIM), a Subscriber Identity Module (SIM), and the like. Also, the device having the identification module (hereinafter, referred to as 'identification device') may be implemented in a type of smart card. Hence, the identification device can be coupled to the mobile terminal **100** via a port.

Also, the interface unit **170** may serve as a path for power to be supplied from an external cradle to the mobile terminal **100** when the mobile terminal **100** is connected to the external cradle or as a path for transferring various command signals input from the cradle by a user to the mobile terminal **100**. Such various command signals or power input from the cradle may operate as signals for recognizing that the mobile terminal **100** has accurately been mounted to the cradle.

The controller **180** typically controls the overall operations of the mobile terminal **100**. For example, the controller **180** performs the control and processing associated with telephony calls, data communications, video calls, and the like. The controller **180** may include a multimedia module **181** which provides multimedia playback. The multimedia module **181** may be configured as part of the controller **180** or as a separate component. The controller **180** can perform a pattern recognition processing so as to recognize writing or drawing input on the touch screen as text or image.

The power supply **190** provides power required by various components under the control of the controller **180**. The provided power may be internal power, external power, or combination thereof.

Various embodiments described herein may be implemented in a computer-readable medium using, for example, software, hardware, or some combination thereof.

For a hardware implementation, the embodiments described herein may be implemented within one or more Application Specific Integrated Circuits (ASICs), Digital Signal Processors (DSPs), Digital Signal Processing Devices (DSPDs), Programmable Logic Devices (PLDs), Field Programmable Gate Arrays (FPGAs), processors, microprocessors, other electronic units designed to perform the functions described herein, or a selective combination thereof. In some cases, such embodiments are implemented by the controller **180**.

For software implementation, the embodiments such as procedures and functions may be implemented together with separate software modules each of which performs at least one of functions and operations. The software codes can be implemented with a software application written in any suitable programming language. Also, the software codes may be stored in the memory **160** and executed by the controller **180**.

FIG. 2 is a front perspective view showing an example of the mobile terminal, and FIG. 3 is a rear perspective of the mobile terminal of FIG. 2. The mobile terminal **200** disclosed herein is provided with a bar-type terminal body. However, the present application is not limited to this type of terminal, but is also applicable to various structures of terminals such as slide type, folder type, swivel type, swing type, and the like, in which two or more bodies are combined with each other in a relatively movable manner. In addition, the mobile terminal described herein may also be applied to portable electronic devices having a camera and flash, for example, smart phones, cellular phones, notebook computers, digital broad-

cast terminals, Personal Digital Assistants (PDAs), Portable Multimedia Player (PMO) and the like.

The terminal body may include a case (or referred to as casing, housing, cover, etc.) defining an appearance of the mobile terminal **200**. In this exemplary embodiment, the case may be divided into a front case **201**, a rear case **202** for shielding a surface opposite to the front case **201**, and a battery cover **203** coupled to the rear case **202** to define a rear surface of the mobile terminal **200**. A space formed between the front and rear cases **201** and **202** may accommodate various electronic components. Such cases may be injected using a synthetic resin or be formed of a metal, such as stainless steel (STS), titanium (Ti) or the like.

The front surface of the terminal body may include a display module **210**, a first audio output module **211**, a front camera **216**, a side key **214**, an interface unit **215** and a signal input unit **217**. The display module **210** may include an LCD module, an OLED module, an e-paper and the like to output visual information. The display module **210** may include a touch sensing unit to input information in a touching manner. Hereinafter, the display module **210** having the touch sensing unit may be referred to as 'touch screen.' When a touch input is sensed on a portion on the touch screen **210**, contents corresponding to the touched position may be inputted. The contents inputted in the touching manner may be text or numerals, or menu items which may be indicated or set in various modes. The touch sensing unit may be transparent such that the display module can be visible, and include a structure for enhancing visibility of the touch screen at a bright place. Referring to FIG. 2, the touch screen **210** may occupy most of the front surface of the front case **201**.

The first audio output module **211** may be implemented as a receiver to transfer a call sound to a user's ear, or a loud speaker for outputting various alarm sounds or multimedia reproduction sounds.

The front camera **216** may receive and process image frames of still pictures or video obtained by image sensors in a video call mode or a capturing mode. The processed image frames may be displayed on the display module **210**. The image frames processed by the front camera **216** may be stored in the memory **160** or transmitted to an external device through the wireless communication unit **110**. Two or more front cameras **216** may be provided according to the use environment of the mobile terminal.

The signal input unit **217** may be manipulated to allow inputting of commands for controlling operations of the mobile terminal **200**, and include a plurality of input keys. The plurality of input keys may be referred to as a manipulating portion. Such manipulating portion can employ any tactile manner that a user can touch or tap for manipulation. For instance, the manipulating portion may be implemented as a dome switch, a touchpad, a touchpad or the like by which a user can input commands or information in a pushing or touching manner. Alternatively, the manipulating portion may be implemented as a wheel or a jog which rotates keys or a joystick. Contents inputted by the signal input unit **217** may be set in various manners. For example, the signal input unit **217** may be to input commands such as START, END or the like.

A side surface of the front case **201** is shown having a side key **214**, an interface unit **215**, an audio input unit **213** and the like. The side key **214** may be referred to as a manipulation unit, and allowed to receive command for controlling operations of the mobile terminal **200**. The side key **214** may employ any tactile manner that a user can touch or tap for manipulation. Contents inputted by the side key **214** may be set in various manners. For example, the side key **214** may be

configured to input commands, such as a control of the image input units **216**, **221**, a volume adjustment of sounds output from the audio output module **211**, conversion of the display module **210** into a touch recognition mode, or the like.

The audio input unit **213** may be implemented, for example, as a microphone for receiving user's voice, other sounds and the like.

The interface unit **215** may serve as a path for data exchange between the mobile terminal **200** and external devices. For example, the interface unit **215** may be at least one of wired/wireless earphone ports, ports for short-range communication (e.g., IrDA, Bluetooth, WLAN, etc.), power supply terminals for power supply to the mobile terminal and the like. The interface unit **215** may be a card socket for coupling to external cards, such as a Subscriber Identity Module (SIM), a User Identity Module (UIM), a memory card for storage of information and the like.

A rear surface of the terminal body is shown having a power supply unit **240**, and a rear camera **221**. A flash **222** and a mirror (not shown) may additionally be disposed adjacent to the rear camera **221**. The flash **222** operates in conjunction with the rear camera **221** when taking a picture using the rear camera **221**. The mirror can cooperate with the rear camera **221** to allow a user to photograph himself in a self-portrait mode. The rear camera **221** faces a direction which is opposite to a direction faced by the front camera **216**, and may have different pixels from those of the front camera **216**. For example, the front camera **216** may operate with relatively lower pixels (lower resolution). Thus, the camera **121** may be useful when a user can capture his face and send it to another party during a video call or the like. On the other hand, the rear camera **221** may operate with a relatively higher pixels (higher resolution) such that it can be useful for a user to obtain higher quality pictures for later use. The front and rear cameras **216** and **221** may be installed in the terminal body to be rotatable or popped up.

The battery **240** for supplying power to the mobile terminal **200** may be mounted in the terminal body. The battery **240** may be mounted in the terminal body or detachably coupled directly onto the outside of the terminal body.

FIG. 4 is a disassembled perspective view of FIG. 3. As shown in FIG. 4, the mobile terminal **100** may include a window **210a** and a display module **210b** which are coupled to one surface of the front case **201** to configure the display unit **210**. The front case **201** and the rear case **202** may define an appearance of the terminal, and a frame **230** for supporting electrical devices may be formed between the front case **201** and the rear case **202**. The frame **230** serves to support the inside of the terminal. As one example, the frame **230** may be formed to support at least one of the display module **210b**, a camera module **221**, an antenna device or a printed circuit board **241**.

The frame **230** may be partially exposed to the outside of the terminal. Also, in a slide type terminal other than a bar type, the frame **230** may configure a part of a sliding module by which a terminal body is connected to the display unit.

FIG. 4 shows an example that the printed circuit board **241** is located between the frame **230** and the rear case **202**, and the display module **210b** is coupled to one surface of the frame **230**. The printed circuit board **241** and a battery **240** may be disposed on another surface of the frame **230**, and a battery case **203** may be coupled to the rear case **202** to shield the battery **240**.

The window **210a** may be coupled to one surface of the front case **201**. A touch sensor (not shown) may be mounted on the window **210a**. The touch sensor may sense touch inputs, and be transparent. The touch sensor may be mounted

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on an entire surface of the window **210a**. The touch sensor may convert the change in a voltage generated on a specific portion into an electrical input signal.

The display module **210b** may be mounted onto the rear surface of the window **210a**. This exemplary embodiment illustrates a Thin Film Transistor Liquid Crystal Display (TFT LCD) as an example of the display module **210b**, but the present disclosure may not be limited to this type. Examples of the display module **210b** may include an LCD, an Organic Light Emitting Diode (OLED), a flexible display, a Three-Dimensional (3D) display and the like.

The printed circuit board **241**, as aforementioned, may be formed on one surface of the frame **230**, but alternatively mounted onto a lower side of the display module **210b**. At least one electronic device may be mounted on a lower surface of the printed circuit board **241**.

The frame **230** may include a battery accommodating portion which is recessed to receive the battery **240** therein. A contact terminal, which is connected to the printed circuit board **241**, may be formed at one side surface of the battery accommodating portion such that the battery **240** can supply power to the terminal body.

The antenna device may be formed at an upper end or lower end of the mobile terminal. Also, the antenna device may be provided in plurality, which are disposed at each end portion of the terminal. The antenna devices may transmit or receive wireless signals of different frequency bands, respectively.

The frame **230** may be made of a metal so as to maintain appropriate rigidity even if it is thin in thickness. The metallic frame **230** may operate as a ground. That is, the circuit board **241** or the antenna device may be grounded to the frame **230**, and the frame **230** may operate as a ground of the printed circuit board **241** or the antenna device **242**. Here, the frame **230** may extend the ground of the mobile terminal.

The frame **230** and the case may be coupled to each other by use of screws **250**. At least one case may be interposed between the frame **230** and the screws **250**. The cases may be the front case **201**, the rear case **202** or an intermediate case.

When the screws **250** are coupled to the frame **230**, the screws **250** may be exposed to the outside of the terminal body, which may allow static electricity to be discharged out of the terminal. Also, when the frame **230** operates as a ground, the frame **230** and the screws **250** may be coupled to each other, thereby extending the ground of the terminal. Here, the screw **250** may be coupled to another conductive member.

The frame **230** or the case may have boss units **236**, **253**, which are formed around holes in which the screws **250** are inserted. The boss units **236**, **253** may be formed on edges of the terminal body, and additionally formed at a central area.

The boss units **236**, **253** may be disposed between the screws **250** and one surface of the case or between the screws **250** and one surface of the frame **230**, preventing the case or the frame **230** from being damaged, which may be caused when the screws **250** are fastened or loosened.

Hereinafter, the frame **230** according to the one exemplary embodiment will be described in more detail with reference to FIGS. **5** and **6**. FIGS. **5** and **6** are front and rear perspective views, respectively, showing the frame **230** in accordance with one exemplary embodiment, and FIG. **7** is a conceptual view showing a state that a first boss unit is coupled to the frame **230**.

A shape of the frame **230** may not be limited. The frame **230** may be formed as a thin plate-like member. The frame **230** may be made of a metal or synthetic resin. Also, upon

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being made of the synthetic resin, the frame **230** may be partially plated or form a conductive pattern on its specific portion.

The frame **230** may include a frame body **233**, a first coupling unit **231** and second coupling units **232**. The first coupling unit **231** may protrude toward the case which is coupled to the frame **230**. The first coupling unit **231** may have an annular shape protruding from one surface of the frame **230**. The second coupling units **232** may be formed adjacent to the first coupling unit **231**.

Each of the first coupling unit **231** and the second coupling units **232** may have a hole which is formed through the frame **230**. Hereinafter, a hole formed on an inner circumference of the first coupling unit **231** may be called a first hole **231a**, and a hole formed on an inner circumference of each second coupling unit **232** may be called a second hole **232a**.

The first hole **231a** may be greater than the second hole **232a** in size. The first hole **231a** may be coaxially coupled to a hole formed on the boss unit. The second hole **232a** may be spaced apart from a center of the first hole **231a**. The second hole **232a** may be provided in plurality, which are disposed on an outer circumference of the first hole **231a** by spaced distances. The second hole **232a** may be spaced apart from the first hole **231a**, and extend from the center to the outside of the first hole **231a**.

One or more boss units may be coupled to the frame **230**. Hereinafter, the boss unit coupled to the frame **230** may be referred to as a first boss unit **236**. The first boss units **236** which are made of synthetic resin may be integrally formed with the frame **230** through injection molding. FIG. **7** shows an exemplary boss unit which is integrally formed with the frame **230** through the injection molding. The first boss unit **236** may be integrally coupled to the first coupling unit **231** and the second coupling unit **232**. The first boss unit **236** may be integrally formed to fill the first hole **231a** and the second hole **232a**. The first boss unit **236** may cover an annular protruding portion **231b** of the first coupling unit **231**. This may allow the first boss unit **236** to be coupled to the frame **230** more firmly. Unlike this, a boss unit may be integrally coupled to the frame **230** by being adhered onto the frame **230** in a melting manner or by using an adhesive member such as a double-sided tape or adhesive.

The first boss unit **236** may be coaxially coupled to the first hole **231a**. Or the first boss unit **236** may be connected to the first hole **231a**. The first boss unit **236** may have a coupling member **234** formed on its inner circumference such that the screw **250** can be inserted therein. The coupling member **234** may have a screw groove on its inner circumferential surface such that the screw **250** can contact it upon being screwed. The coupling member **234** may be made of a metal and formed within the first boss unit **236**, made of synthetic resin, by insert injection.

The plurality of first boss units **236**, which are formed on the frame **230**, may be connected to one another by a support portion **235**. The support portion **235** may be formed to cover at least one surface of the frame **230**. Here, the support portion **235** and the first boss units **236** may be integrally coupled to the frame **230** through injection molding. Hence, the non-conductive support portion **235** may be formed on at least one side of the conductive frame **230**. The first boss units **236** may be integrally formed with the support portion **235**.

FIG. **8** is a conceptual view showing a case and a second boss unit, and FIG. **9** is a perspective view of the second boss unit shown in FIG. **8**. Here, the case may be the front case **201**, the rear case **202** or the intermediate case which configure the terminal. The case may be molded by injecting synthetic

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resin. The case may include through holes through which it can be coupled to the frame **230** by use of the screws **250**.

Each through hole may be coaxially coupled to the corresponding first boss unit **236**. The screw **250** may be coupled to the first boss unit **236** by being inserted through the through hole from the upper portion of the case, thereby fixing the frame **230** to the case.

The screw **250** may have a head member **251** and a load member **252**. The head member **251** may have a larger area than the through hole. That is, only the load member **252** may be inserted into the through hole, and the head member **251** may contact one surface of the case, which is located on an outer circumference of the through hole.

A boss unit (hereinafter, referred to as a second boss unit) may be formed on one surface of the case which the head member **251** contacts. The second boss unit **253** may have a concave-convex pattern to increase a frictional force with the head member **251**. That is, a plurality of recesses **253b** may be formed on one surface contacting the head member **251** of the second boss unit **253**. The plurality of recesses **253b** may be formed by finely etching one surface of the second boss unit **253** by laser processing. The second boss unit **253** may thusly have a surface roughness more than a predetermined level to increase a friction coefficient. This may increase the friction between the second boss unit **253** and the head member **251**, thereby preventing the screw **250** from being loosed. The second boss unit **253** includes a through hole **253a** through which the screw **250** can be inserted. The second boss unit **253** may include protrusions **253c** protruding toward the coupled case. The case may include grooves **202a** in which the protrusions **253a** are inserted.

The second boss unit **253** and the case may be integrally processed by injection molding. Unlike this, the second boss unit **253** may be integrally coupled to the case by being adhered onto the case in a melting manner or by using an adhesive member such as a double-sided tape or adhesive. The second boss unit **253** may be made of a metal and the case may be made of synthetic resin, or vice versa. Also, the second boss unit **253** or the case may be made of synthetic resin, and a part thereof may be plated or patterned with a metal.

FIG. **10** is a sectional view showing a coupling relation among the case, the printed circuit board **241** and the frame **230**. As shown in FIG. **10**, the frame **230** may be formed between the front case **201** and the rear case **202**. The display module **210b** may be disposed on an entire surface of the frame **230**, and the printed circuit board **241** may be disposed on a rear surface of the frame **230**. Unlike this, the printed circuit board **241** may be disposed between the frame **230** and the display module **210b**.

The printed circuit board **241** may have holes through which the first boss units **236** are inserted. As the first boss units **236** are inserted through the holes, the printed circuit board **241** may be supported by the first boss units **236** to be prevented from being laterally moved. A lower portion of each first boss unit **236** may have a larger diameter than an upper portion of the first boss unit **236**. Accordingly, the printed circuit board **241** may be spaced apart from the frame **230** with being supported by the lower portions of the first boss units **236**.

The screws **250** may be coupled to the first boss units **236** by being inserted from the upper portion of the rear case **202** via the second boss units **253**, the rear case **202** and the printed circuit board **241**. Accordingly, electrical devices such as the display module **210b** may be mounted on the frame **230**, and the frame **230** may be fixed to the rear case **202**. As such, the first boss units **236** and the second boss units **253** may prevent

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damage to the case or the frame **230** when the case or the frame **230** is fixed by the screws **250**. Also, the first and second boss units **236** and **253** may prevent loosening of the screws **250** so as to allow the frame **230** to be fixed to the case more firmly.

FIG. **10** shows an example which employs the boss units according to the one exemplary embodiment of the present disclosure. Unlike this drawing, one or more members which are fixed by the screws **250** may be disposed between the frame **230** and the case. Also, the frame **230** may not be disposed between the front case **201** and the rear case **202**, but rather the frame **230** itself may be a case defining an appearance of the terminal.

The foregoing embodiments and advantages are merely exemplary and are not to be construed as limiting the present disclosure. The present teachings can be readily applied to other types of apparatuses. This description is intended to be illustrative, and not to limit the scope of the claims. Many alternatives, modifications, and variations will be apparent to those skilled in the art. The features, structures, methods, and other characteristics of the exemplary embodiments described herein may be combined in various ways to obtain additional and/or alternative exemplary embodiments.

As the present features may be embodied in several forms without departing from the characteristics thereof, it should also be understood that the above-described embodiments are not limited by any of the details of the foregoing description, unless otherwise specified, but rather should be construed broadly within its scope as defined in the appended claims, and therefore all changes and modifications that fall within the metes and bounds of the claims, or equivalents of such metes and bounds are therefore intended to be embraced by the appended claims.

What is claimed is:

1. A mobile terminal comprising:

a case defining an appearance of the mobile terminal;

a frame coupled to the case and configured to support electrical devices, the frame including:

a first coupling unit provided at the frame such that the frame is fixable to the case, the first coupling unit having a first hole formed therein; therein, the first coupling unit having an annular portion protruding from one surface of the frame; and

a second coupling unit provided at the frame and located adjacent to the first coupling unit, the second coupling unit having a second hole formed therein, the first hole being greater in size than the second hole; and

a first boss unit integrally coupled to the first coupling unit and the second coupling unit, the first boss unit being formed to fill the first hole and the second hole, wherein the second hole is disposed on an outer circumference of the first hole, spaced apart from the first hole, and extends from a center to outside of the first hole, and wherein the first boss unit covers the annular portion.

2. The mobile terminal of claim 1, wherein the second coupling unit is spaced apart from the first coupling unit, the second coupling unit being provided in plurality.

3. The mobile terminal of claim 1, wherein the first coupling unit has at least a portion protruding toward the case.

4. The mobile terminal of claim 3, wherein the first boss unit covers the protruding portion of the first coupling unit.

5. The mobile terminal of claim 1, wherein the first boss unit extends from the frame towards the case.

6. The mobile terminal of claim 5, wherein the first boss unit includes a coupling member with a threaded hole, the

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coupling member being formed along an inner circumference of the first boss unit and configured to receive a fastener therein.

7. The mobile terminal of claim 6, wherein the coupling member is formed with the first boss unit by injection molding. 5

8. The mobile terminal of claim 6, wherein the case comprises a through hole arranged coaxial to the threaded hole of the first boss unit.

9. The mobile terminal of claim 8, further comprising a fastener inserted into the first boss unit via the through hole, the fastener having a head member contacting one surface of the case and a load member coupled to the coupling member, and 10

wherein the case comprises a second boss unit located at one surface thereof, the second boss unit having a concavo-convex pattern to increase friction between the head member and the second boss unit.

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10. The mobile terminal of claim 9, wherein the case comprises a plurality of grooves formed at said one surface, and wherein the second boss unit includes a plurality of protrusions corresponding to the plurality of grooves, the plurality of protrusions being inserted into the plurality of grooves.

11. The mobile terminal of claim 9, wherein the case is made of synthetic resin and the second boss unit is made of a metal.

12. The mobile terminal of claim 10, wherein the second boss unit and the case are formed with each other by injection molding. 10

13. The mobile terminal of claim 1, wherein the frame is made of a metal and the first boss unit is formed of synthetic resin.

14. The mobile terminal of claim 13, wherein the first boss unit includes a support portion and the support portion extends to cover at least one side surface of the frame. 15

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